



C2R2MAX

2K7
LIGHT DOORS
(OPTION)

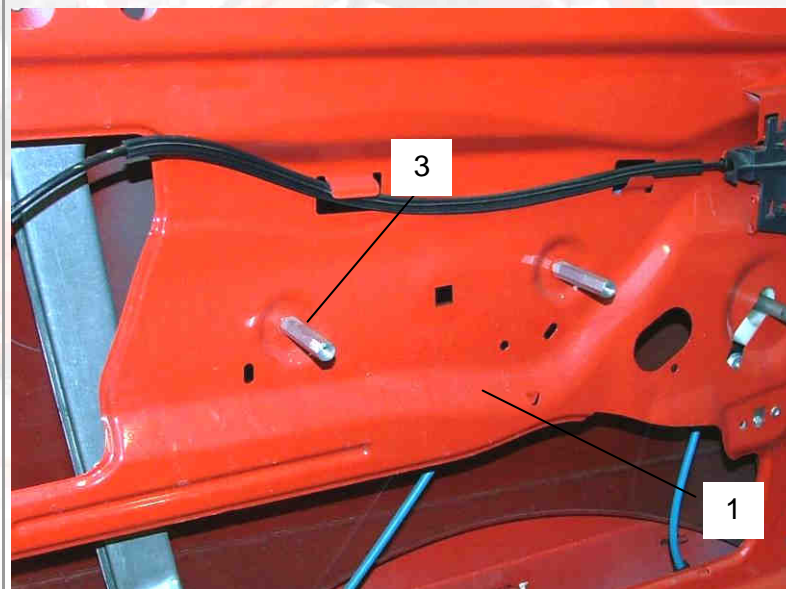
F.I.A RULES REMINDER :



Light doors have to be assembly absolutely with F.I.A homologated panels, sold by CITROËN Racing.



Assembly both panel spacers (*rep.3*) on each light door (*rep.1*).



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Handles :

Cut off two grooves on each panel, as shown on the opposite picture.

Slip a girth inside each grooves, to become a handle.



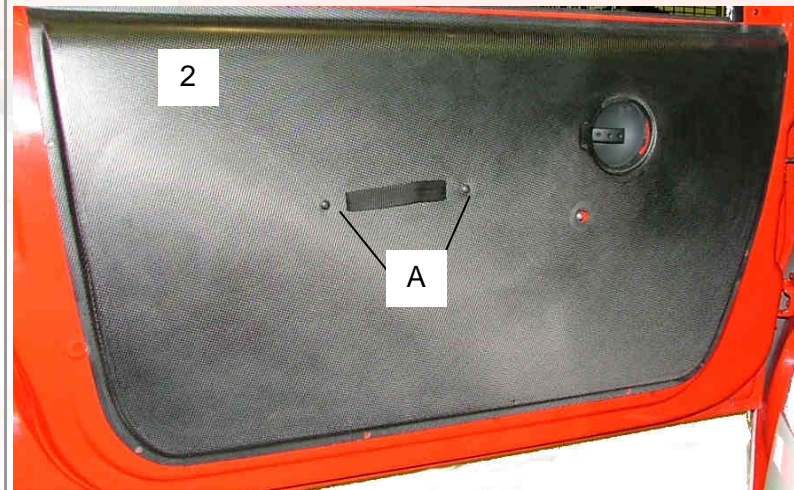
Grooves



Assembly the composite panel (*rep.2*) on panel spacers (*rep.3*) with 2 TBHC M6 L20 screws (*rep.A*) **don't forget to include the girth (*rep.A*).**

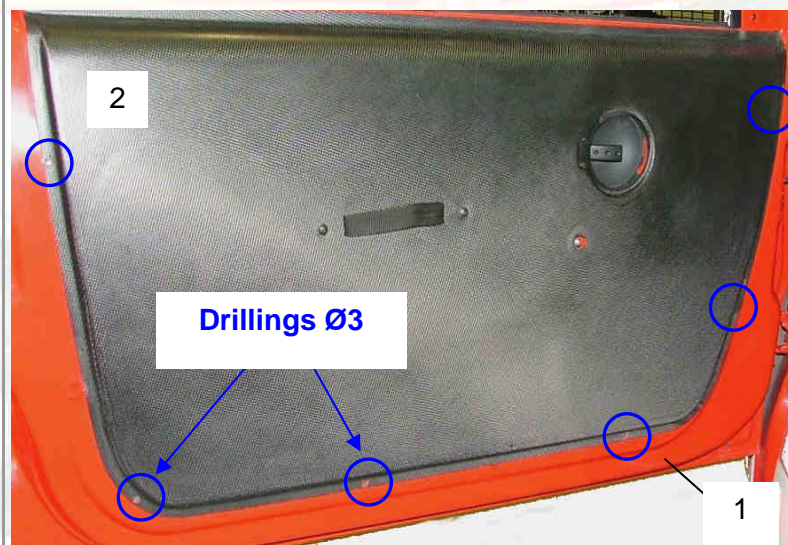
This one has to be located between the panel and the spacer, and passed trough the screws.

Nota : If the panel is bent or rounded on spacers area, reduce the hight of each spacers to obtain a well result.





Counterbore the composite panel (*rep.2*) and the light door (*rep.1*) with $\varnothing 3$ mm drill, as described locations on the opposite picture.



Finish the panel assembly with Parker $\varnothing 3$ mm screws in holes done before.

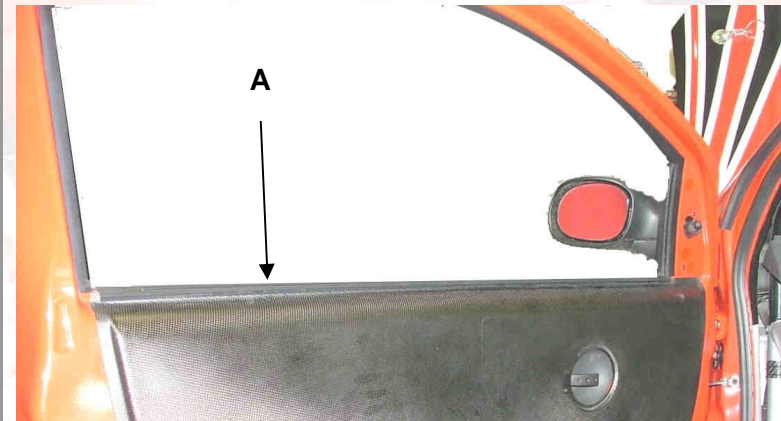




Assembly the window winder on his own window mechanism.



Assembly the standard glass weatherstrip (*rep. A*).



Final result :



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Light door seal assembly :

The light door seal (*rep.4*) is self adhesive, so the support has to be cleaned and degreased before to stick it.

Stick the light door seal on the body, pay attention to respect the door progression, as the standard seal.

Nota : The seal is bigger than necessary, so it has to be cut well to warranty the sealing of the door. We suggest to do the junction on the low, as shown on the picture below :



Seal junction





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